

Hydraulic Power Committee Fall Meeting

September 2007





Hydraulic Power Committee Fall Meeting September 23-26, 2007 Holiday Inn, Duluth, Minnesota

Sunday, September 23 – Sneakers Sports Bar

5:30 – 6:30 Welcome Reception hosted by Minnesota Power

Monday, September 24 – Lyric Room

6:30	BREAKFAST AND NETWORKING
7:30	WELCOME AND INTRODUCTIONS – Minnesota Power
8:00	SAFETY SURVEY RESULTS – Mary Helen Marsh
9:00	NERC ISSUES COORDINATION – Steve Wenke
9:15	BREAK
9:30	FERC UPDATE & Q/A – Bill Allerton, FERC
10:45	HOT TOPICS ROUNDTABLE – Jason Redmond
12:00	LUNCH
12:45	NHA CONFERENCE PLANNING – Jeff Leahey
1:30	PROJECT TOUR PRESENTATION – Minnesota Power
2:00	EXPLANATION OF SUBCOMMITTEE MEEETINGS – Jason Redmond
2:15	SUBCOMMITTEE MEETINGS:
	Dam Safety Subcommittee – Joel Galt – Draft Water Conveyance
	O&M Subcommittee Meeting – Jason Redmond – (For those not
	participating in the Dam Safety Working Group).
6:00	GROUP DINNER (Spouses/Guests Welcome)
	 – sponsored by Mead & Hunt and Devine Tarbell & Associates

Tuesday, September 25 – Lyric Room

7:00 8:00	BREAKFAST AND NETWORKING Load buses for Minnesota Power's St. Louis River Projects Tour – sponsored by Minnesota Power (Spouses/Guests Welcome)
	72 MW Thompson Hydroelectric Project – celebrating 100 years Lunch - Oldenburg Picnic Shelter at Jay Cooke State Park 12 MW Fond du Lac Hydroelectric Project – large arch dam
5:00 6:00	RETURN TO HOTEL GROUP DINNER (Spouses/Guests Welcome) – sponsored by Mead & Hunt and Devine Tarbell & Associates

Wednesday, September 26 – Lyric Room

7:00	BREAKFAST AND NETWORKING
8:00	HPC BUSINESS MEETING – Jason Redmond
	- Election of Officers
	- Future Meetings
8:20	NHA LEGISLATIVE AND REGULATORY UPDATE – Jeff Leahey
9:00	BREAK
9:15	SUBCOMMITTEE REPORTS – Joel Galt/Jason Redmond
9:30	HOT TOPICS ROUNDTABLE – Jason Redmond
12:00	ADJOURN – box lunches

Results of the 2007 Safety Survey

Presented to The Hydraulic Power Committee Duluth, MN

The 2006 Survey

- Sixteen member companies responded
- Questions centered around (2003-2005):
 - Number safety incidents
 - Severity safety incidents
 - Contents safety program
 - Hours workedTrends?

The 2007 Survey

- Eleven member companies responded
- Questions centered around (2000-2006):
 - Age at the time of the incident
 - Contributing Factors
 - When are incidents happening?
 - Trends?

General Trends

- Zero fatalities
- Number of medical attention/injuries decreasing.
- Number of lost time cases flattened.
- OSHA Recordables flattened over the last three years
- Hydro Generation slightly out performs fossil by comparison.





Continuous Improvement

- Where should we direct our efforts?
- Is there a general profile?
- Is there a more dangerous
 - Time of day?
 - Working Age?
 - Day of week?
- Are there contributing factors?

















Statistical Profile

- Monday
- □ After Lunch
- **5**0 year old worker
- Trying to get finished by the end of the day (time pressure)
- Sprained Back/Cut Hand

Action Plan/ Business Plan Ideas

- Re-focus employees after lunch or breaks.
- Hold Safety Stand-downs on Wednesdays.
- Hold soft tissue prevention workshops for employees on safety days.
- Encourage stretching before work begins. Hang posters with stretching exercises.
- Have supervisors and foremen learn basic stretching techniques to lead crews in stretching exercises.
- Share data with Employees for heightened awareness.
- Hold employee focus groups to review data and look for other opportunities.

17





National Hydropower Association HPC Fall Meeting

Hot Topics Session Worksheet

Utility	Hot Topic	Resolution or Question	Contact
Alabama Power	Draft Tube Stoplog Bolt Failure Investigation	Discussion	Jason Redmond hjredmon@southernco.com
AEP	 Started a diving program during 2nd quarter of this year Experienced headgate sealing problems with Smith Mountain Unit Five headgate, which is at a depth of 200-feet 	 Discuss pros and cons of program To receive recommendations on who (consultants/engineering groups) has the experience to design a pilot gate as a means of correction 	Jim Thrasher j <u>rthrasher@aep.com</u>
Avista Utilities	 Wicket Gate In-Place Repair Commutator Marking on 65 MW Main Exciter NERC Compliance Audit Dolan Lawsuit (River bed rental) 	 See Attached See Attached Update Update 	 PJ Henscheid (509) 495-4323 Dave Schwall (509) 495-2330 Steve Wenke (509) 495-4197 Steve Wenke (509) 495-4197

Consumers Energy	Water Level (headwater and tailwater) gauges	Different types available and pros and cons of each. What are the biggest and most important issues to look for when selecting a gauge?	Judy Schneider Hydro Operations Superintendent judith_schneider@cmsenergy.com
Exelon	Concrete work to intake structures at depths of 100 ft	What alternatives are there to building a cofferdam?	Mary Helen Marsh Maryhelen.marsh@exeloncorp.com
Grant County PUD	1) SOP for operating equipment during times when critical support equipment is impaired or disabled	1) What are the experiences/practices of other members of the HPC for this situation? For example: If a station service transformer is down for maintenance, what is your policy regarding taking the emergency generator out of service for maintenance at the same time?	Dave Moore damoore@gcpud.org
	2) Hiring Technical Staff	2) This seems to be a recurring theme. What are your experiences/practices regarding hiring technical staff and engineering supervisors? Have you had good results attracting experienced personnel or are you hiring new graduates and training them? Have you been able to fill open spots from within your organization?	



Project No. 401-61207 Project Title Wicket Gate

Final Project Report

Date:June 12, 2007Project Number:401-61207Project Title:Noxon Unit#2 Wicket Gate RepairFacility-System:Noxon Rapids, MechanicalFile Number:401-02-061

Project Manager/Engineer:	PJ Henscheid
	(509) 495-4323

Project Description:

1-1. Background

In mid-May of 2007, a wicket gate broke a shear pin on Unit 2 at Noxon Rapids Dam in Montana. After investigation by the station crew, station mechanics, and engineers, it was found that the wicket gate shaft had twisted to the point of yielding.

1-2. Solution /Conclusion

After careful consideration, it was decided that Avista crews would cut the existing wicket gate out of its location (leafs and gate shaft) in any fashion as to remove it quickly. A spare wicket gate we had on hand would be utilized as a replacement. The spare wicket gate leafs were carefully cut off of its shaft. These leafs were machined back four inches from the location of the cut, and new steel extensions were welded on the ends of these leafs. These extensions were then machined to mate up with the shaft in the correct position and with the same profile as the existing wicket gates. The shaft was machined down from 10 to 8 inches in diameter to accommodate inserting it from above the head cover down thru the bushings to the bottom bushing. The gate leafs and shaft were indexed to one another prior to shipment from the machine shop to provide a precise locating mechanism prior to welding. This was done by welding small pieces of bar stock to the inside of the leafs, and machining a small index mark in the shaft at the location needed. Once the shaft was lowered into place, and the leafs were suspended in place and clamped to the shaft, they were welded together. On June 7th, the unit was started up, and was motored. It ran as needed and the gate closed and sealed as required. No vibrations were felt from the gate lever, and the new gate operated as normal.

1-3. Photographs

Generation & Production Engineering Standard Procedures

rsw



Generation & Production



Figure 1. Cutting the wicket gate leafs



Figure 3. Indexing features on leafs

Project No. 401-61207 Project Title Wicket Gate







Figure 4. Mid-weld



Generation & Production

Project No. 401-61207 Project Title Wicket Gate



Figure 5. Final passes of weld.

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Generation & Production

Project No. 401-61207 Project Title Wicket Gate



4

Generation & Production Engineering Standard Procedures Rev. 01 Final Project Report





Cabinet Gorge Unit 1

Bar burning pattern developed progressively over the past 2 years - Testing in Feb 07 included:

- Neutral plane checked OK
- AWA test of Exciter Field Pole Passed
- Meggered Main Field Passed
- Meggered Main Field Passed Meggered Bus from slip rings down behind commutator would not pass carbon build up removed passed at 500VDC but still failed at 1500V (operating voltage = 250 VDC) Discovered spike current to DC to field poles in excess of operating current. (i.e. 600 Amps DC with transient Spike 700-800 Peak to Peak)

Frequency of transient is 3.8ms which correlates to the every 3rd bar burn pattern.

+056,4mv= 10000	
• • • • • • • • • • • • • • • • • • •	
A= 50mV/42ms/4 ➡ Trig:AJ	





Cabinet Gorge Unit 1 What Next?

- Conventional Static Pole Drop Test
- Planning to install a flux probe next month to dynamically analyze field poles under various running conditions
- Chase down the voltage transient which has also appeared in other cables in the powerhouse – RTD leads for Unit 4
- Take exciter armature to Electric shop to be steam cleaned, baked and tested
- Tap exciter shunt field poles to bring out taps to check voltages during dynamic load conditions













Dam Safety Interest Group (DSIG)

(Dam Safety Managers / Civil Engineering Managers)

- » Focus
 - Evaluation of Dam Safety Performance
 - Dam Risk Management
 - Geophysical Methods for Assessing Seepage, Internal Erosion and Piping Ice Loading on Dams
 - Non-Destructive Testing of Dam AnchorsDam Safety Surveillance Training

 - **Erosion Modeling**
 - Extreme Flood Research
 Flood Debris Management

 - Sliding Resistance of Concrete Dams
 - Dam Concrete Deterioration
 People, Technology, Organization
 Flow Discharge Equipment Reliability

 - Dam Monitoring Data Analysis and Management

HPLIG & DSIG Spotlight Projects: Hydro Debris Management

Hydraulic Plant Life Interest Group

- T062700-0337 Hydro Plant Debris Exclusion and Management
- Part 1 Trash Exclusion: Identifying design and material trends which recently been applied in hydro plant trash rack design.
- Part 2 Debris Management: Gathering information on the state of the art technologies and tools in equipment for managing forebay debris (removal from the trash racks and off the dam).

Dam Safety Interest Group

- In Safety Interest Group T052700-0209A Debris Management In Spillways and Waterways during Floods Part 1 "Debris Yield Reduction by Management" Part 2 "Evaluation of Failure Modes of Debris Booms" Part 3 "Behavior of Debris Booms Under Describt London

- Dynamic Loads" Part 4 "Debris at Spillways-Model Test"



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Water Management Interest Group (WMIG) (Water Managers / Hydrologists / Inflow Forecasters / Dispatchers / River Schedulers)

- » Focus
 - Watershed Management/Water Use Planning
 - Meteorology/Hydrology
 - Data Acquisition
 - Operational Modeling and Optimization
 - Hydroelectric Operation and Environmental Concerns
 - Risk Management
 - Improved Safety of Waterways
 - River Ice Prediction

» Water Resource Management Roadmap

- Published August 2006
- Drivers & Trends
- Positioning Recommendations
 - Business
 Regulatory Technology



CEATI

CEATI / INTEREST GHOR

CEATI WMIG Spotlight Program: The Impacts of Climate **Change on Hydro Power**

- T072700-0409 The Impacts of Climate Change on Hydroelectric Generation
 - The objective of this program is to benchmark the current state of knowledge, industry research activities and investment in quantifying the impacts of global climate change on hydropower production on a regional scale.
- » Upcoming Workshop:
 - "Climate Change on Hydroelectric Water Resource Management" Theme: Bridging the Gap between Scientists and Practitioners - Short, Medium and Long Term Planning
 - October 8-9, 2008 in Montreal, Quebec



CEATI **Upcoming Workshop** » Water Management Interest Group - Improved Inflow Forecasts for Hydropower • November 15-16, 2007 in Knoxville, Tennessee The goal of the workshop is to improve short term inflow forecasting knowledge through collaborative zany hydra information sharing For more information, including details on exhibiting and attending, please visit http://www.ceatech.ca/Meetings/WM2007/

For more information

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Hydropower Environmental Issues Program (#58) Update

Doug Dixon Water & Waste Area NHA-HPC Update September 2007 804-642-1025 (Virginia Office) ddixon@epri.com



Current Program Key Research Areas

- Assessing Waterpower (conventional hydro + wave and instream resources) potential and R&D needs
- Maintenance of fish passage and protection manual (online access at EPRIweb)
- Commenting on Endangered Species Act assessments, FERC Technical issues, and fishery management plans of relevance to hydropower industry (predominantly American eel ESA listing & management actions)
- Advance "fish-friendly" turbine development, deployment
 and testing
- Developing an information resource document on hydropower project decommissioning and dam removal

Key 2006-2007 Project:

WATERPOWER R&D Roadmap

OBJECTIVE: Document that illustrates renewable waterpower potential and RDD&D needed to get there while protecting/enhancing environmental resources

- · Gains in efficiency and capacity improvements,
- Additional hydro capacity at existing hydro dams,
- New hydro capacity at existing dams,
- New low head, low power applications
- Hydrokinetic (tidal instream, current, and man-made channel)
- Ocean energy (offshore wave, ocean thermal, and ocean current)

Water Power Potential

- Waterpower = energy from conventional hydropower, new hydro at existing dams, new conventional hydro developments, hydrokinetic turbines (rivers, tides, ocean currents, and constructed waterways) and waves
- Available resource = 85,000 to 95,000 MW
- Realizable capacity gains by 2025 = 23,000 MW
- Potential <u>efficiency</u> gains at existing conventional hydro conservatively estimated to be 2 to 5% (5,300 to 14,000 GWH)
- Achievement dependent upon RDD&D and economic incentives
- <u>Advanced Water Energy Initiative Program</u> proposed

EPRI Report: Assessment of Waterpower Potential and Development Needs

- Report 1014762, March 2007: free download
- Overview of the waterpower industry
- Waterpower potential
- Technology development needs (RDD&D, economic incentives, and regulatory issues)
- Achievable capacity and efficiency gains
- Waterpower's relevance to U.S. energy needs including other renewables







2004-2007: Turbine Blade Thickness & Fish Mortality







TECHNOLOGY, LLC

ASME STANDARDS

Typical Uses for Flow Measurements

- Operational improvements Acceptance tests
- - Improved justifications for repairs and upgrades
- Improved optimization through more accurate unit characteristics
- Production Tax Credits and other efficiency-related incentives Improved computation of

Power ----

- measurement methods (currentmeters, acoustic scintillation, acoustic time of flight, and other methods) Application, costs, and uncertainties for alternative
 - Economical flow measurement methods for smaller plants
 - Optimized hydraulic production
- Approach flow effects on relative and absolute flow Economical absolute flow measurement methods
- Transferring experience from "ideal" to "poor" conditions measurements



Panelists: David D. Lemon, M.Sc., ASL Environmental Sciences, Canada; Ian Munro, Ontario Power Generation, Canada; Peter R. Rodrigue, P.E., Hatch Energy, USA



Flow Technologies for Short, Converging Intakes

- Currentmeters (CM)
- Acoustic Time-of Flight (ATF)
- Acoustic Scintillation (AS)



Acoustic Time-of-Flight (ATF) Flow Measurement



Acoustic Scintillation (AS) Flow Measurement



Comparison of AS, ATF, and CM Methods

	Accepta	nce Testing	
Method	Installation Costs	Testing Costs	Code Acceptance
AS	Medium	Medium	Not yet
ATF	High	Medium	Not yet (Limited)
CM	Medium	High	Limited

	Operations	il Improvements	
Method	Continuous Monitoring	Reliability	Maintenance
AS	Yes	High	Low
ATF	Yes	High	Low to Medium
CM	No (see note 1)	Medium to High (see note 1)	Low (see note 1)

Note 1: CM can be used to calibrate a relative flow measurement method, such as Winter-Kennedy taps.

Testing Program, as Proposed by ASME PTC 18

- Comparisons at three sites (average, difficult, and calibrated), as opportunity and funding permit
- Lower Granite Project: Completed in December 2004, with acoustic time-of-flight and acoustic scintillation; additional analysis of test results is needed
- FDR St. Lawrence Planned for Fall 2007; currentmeters and acoustic scintillation
- Kootenay Canal 2008(?); testing will take place when funding is arranged; acoustic time-of-flight, acoustic scintillation, currentmeters (and other methods?)
 - Add epri bullets

Lower Granite Project (U. S. Army Corps of Engineers)







Acoustic-Doppler Velocimeter (ADV)



Kootenay Canal Project (with increased funding) (BC Hydro)



	Estimated	Funding to date	Additional
	Cost	& in kind	funds needed
nite VV	~\$200k	~\$200k (BPA/ USACE)	\$0
ce - AS o ATT	~\$550k	~\$550k (NYPA/ EPRI)	\$0
AS,	~\$700k	~\$350k (BC Hydro/ EPRI)	\$350
be for			
e at			
Totals			

New Scope / Potential Support

Current Estimate on Funding Required

- Kootenay Point Doppler / DOE Hydro?
- General Support Potential....
- EPRI (Hetchy) \$24k (needs match)

Proposed Next Steps – Recommendation

Add during meeting.....

Proposed Next Steps – Recommendation, cont.

Add during meeting.....

Reducing flow measurement uncertainty through improved water level measurements

- Objective: Improving operation of a tightly coupled generating and pumped-storage complex
- Task 1: Review instrumentation types and select appropriate types and locations for temporary level instrumentation at RMNPP
 Task 2: Procens and instrul temporary level instrumentation: establish
 - Task 2: Procure and install temporary level instrumentation; establish communication to central data acquisition system.
 Task 3: Monitor temporary level instrumentation for multiple-month period of normal plant operations.
- period or normal plant operations. • Task A. Tanalyze and correlate results of plant operational data, including wisting level measurements
- Deliverable: summary report, including specific recommendations for additional permanently installed level measurements at Nagara and make general recommendations to industry.

Development of analytical tools for application of flow data to NYPA operations

- Review Flow and Related Operational Data
 - Characteristics-based flows (RMNP and LPGP)
 Volume-based flows
- Relative flows, if available (Winter-Kennedy differential)
- Perform Detailed Analyses using Flow/Performance Data
 Characteristics-based flows vs. volume-based flows (e.g., LPGP)
- Operation, correlation, scheduling, and sensitivity analyses
 Demonstrate Analysical Tools and Americate
- Develop and Demonstrate Analytical Tools and Appropriate Data Metrics
 - Integrate Analytical Tools and Metrics into Plant Operations

Hydropower Interests

- Realizing full value of waterpower in markets (coordinating dispatch with WaterView® optimizations)
- Trash monitoring and analysis to determine cost vs avoidable loss strategies
 Valuation of hydro assets... regulation, contingency reserve, load following and energy arbitrage
 - Sharing experiences on environmental and re-licensing challenges



EPRI Hydropower Program

- Enhanced I&C, Efficiency Improvement
- Valuation of Pumped Storage and Hydropower assets **Technology Roundup**

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- Reports (hot topics) such as trash management
- Dam Safety and Relicensing
 - Machine condition

(EV

- monitoring
- Hydropower modernization
- Hydrokinetic (e.g., wave, tidal) energy development

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